

February, 2015

## **3M™ Adhesive Transfer Tape with Plasticizer Resistant Adhesive F9465PC**

### **Product Description**

3M™ Adhesive Transfer Tape F9465PC is an acrylic pressure sensitive adhesive which has been formulated for bonding to many flexible vinyls and provide outstanding resistance to the effects of plasticizer migration from flexible vinyls.



# 3M™ Adhesive Transfer Tape with Plasticizer Resistant Adhesive F9465PC

## General Information

Note: Vinyl formulations differ and plasticizer types and amounts can vary. The most common types of Plasticized Vinyl contain low molecular weight materials (plasticizers) which tend to migrate out of the vinyl. In the case of adhesive bonding, these plasticizers migrate into the adhesive which can cause softening of the adhesive and loss of bond strength over time.

- The possible effect of plasticizer migration on an adhesive bond can be predicted by accelerated aging for 5 days at elevated temperature (150°F [65°C]). Note: Due to the variability of vinyl formulations, we strongly recommend that the user test each vinyl substrate to determine suitability of the tape for the particular application.
- Natural and synthetic rubber materials such as neoprene and EPDM are also formulated with fillers and plasticizers. Note: 3M™ Adhesive Transfer Tape F-9465PC does not resist the effects of these particular fillers and plasticizers and is not recommended for use in bonding these materials.

## Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Physical Properties

Property	Values		Method	Test Name
Total Tape Thickness	0.13 mm	5 mil	ASTM D3652	
Adhesive Type	Acrylic			
Liner	Polycoated Paper			
Liner Print	None			
Liner Color	Tan, printed			Primary
Liner Thickness	0.1 mm	4.2 mil		

## Typical Performance Characteristics

Property	Values		Test Conditions	Notes	Method	Dwell/ Cure Time	Dwell Time Units	Temp C	Temp F	Environmental Conditions	Substrate
Short Term Temperature Resistance	149 °C	300 °F	Short Term (minutes, hour)								
Long Term Temperature Resistance	93 °C	200 °F	Long Term (day, weeks)								

Table continued on next page

**Typical Performance Characteristics (continued)**

Property	Values		Test Conditions	Notes	Method	Dwell Time	Dwell Time Units	Temp C	Temp F	Environmental Conditions	Substrate
Static Shear	10000 min		500 g @ Room Temperature	1/2 in x 1 in sample size; Test terminated at 10,000 min							
180° Peel Adhesion	8.1 N/cm	74 oz/in		12 in/min (300 mm/min)	ASTM D3330	72	hr	23C	72F	50%RH	Stainless Steel

**Available Sizes**

Property	Values		Notes
Master Width	1371.6 mm	54 in	More sizes may be available. Please talk to your local 3M representative for more information.

**Typical Environmental Performance**

**Environmental Resistance**

Bond Build-up: The bond strength of 3M™ Plasticizer Resistant Adhesive increases as a function of time and temperature  
 Temperature/Heat Resistance: 3M™ Plasticizer Resistant Adhesive is usable for short periods (minutes, hours) at temperatures up to 200°F (94°C) and for intermittent longer periods (days, weeks) up to 160°F (71°C).  
 Lower Temperature Service Limit: -40°F (-40°C).  
 UV Resistance: When properly applied, parts are not adversely affected by outdoor exposure.

**Handling/Application Information**

**Application Examples**

- Attaching flexible vinyl graphics to sporting helmets
- Attaching flexible vinyl films and graphics to signs
- Attaching flexible vinyl graphics to vehicles
- Attaching flexible vinyl graphics to collectibles
- Attaching flexible vinyl tubing

**Storage and Shelf Life**

Store in original cartons at 70°F (21°C) and 50% relative humidity.  
 When stored under proper conditions, product retains its performance and properties for 24 months from date of manufacture.

**Trademarks**

3M is a trademark of 3M Company.

# 3M™ Adhesive Transfer Tape with Plasticizer Resistant Adhesive F9465PC

## References

Property	Values
3m.com Product Page	<a href="https://www.3m.com/3M/en_US/company-us/all-3m-products/-/3M-Adhesive-Transfer-Tape-F9465PC/?N=5002385+3293241839&amp;rt=rud">https://www.3m.com/3M/en_US/company-us/all-3m-products/-/3M-Adhesive-Transfer-Tape-F9465PC/?N=5002385+3293241839&amp;rt=rud</a>
Safety Data Sheet SDS	<a href="https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=F9465PC">https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=F9465PC</a>

## Family Group

	F9465PC	F9467U
Short Term Temperature Resistance (°C) Test Condition: Short Term (minutes, hour)	149	149
Liner Color Test Name: Primary	Tan, printed	Tan
Long Term Temperature Resistance (°C) Test Condition: Long Term (day, weeks)	93	93
Total Tape Thickness (mm)	0.13	0.089
Adhesive Type	Acrylic	Acrylic
Liner	Polycoated Paper	Polycoated Paper
Liner Thickness (mm)	0.1	0.1

## ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

## For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit [www.3M.com/adhesives](http://www.3M.com/adhesives). Address correspondence to: 3M Industrial Adhesives and Tapes Division, Building 21-1W-10, 900 Bush Avenue, St. Paul, MN 55144-1000. Our fax number is 651-778-4244. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

## 3M™ Adhesive Transfer Tape with Plasticizer Resistant Adhesive F9465PC

### Recognition/Certification

TSCA: This product is defined as an article under the Toxic Substances Control Act and therefore, it is exempt from inventory listing requirements

MSDS: 3M has not prepared a MSDS for this product which is not subjected to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R.1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, this product should not present a health and safety hazard. However, use or processing of the product in a manner not in accordance with the directions for use may affect its performance and present potential health and safety hazards.

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## Information

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